



PHARMASCAN™ SERIES

FOR HIGH-PERFORMANCE VISION INSPECTION OF PARENTERAL THERAPIES AND CONTAINER INTEGRITY. CAPABLE OF INSPECTING CONTAINERS AND LYOPHILIZED SOLIDS (CAKE), AND LIQUID DRUG/THERAPIES



LIQUID

Define AQL thresholds; set process control limits.

- Product colour, particulate, dirt
- Container defects
- Container closure integrity
- Reject trend analysis



LYOPHILIZED CAKE

Near 100% accuracy in a single pass ~60GB of images per minute.

- Appearance variations
- Headspace gas analysis
- Batch-to-batch variations
- Fill line



SMALL BATCH

Flexible inspection for growing specialty parenteral drug markets.

- Complete inspection in 3 seconds
- Human-like robotic movements
- Detect particulates to 100 µm
- Reduce waste with reinspection of rejects

A HIGH-PERFORMANCE SOLUTION DESIGNED SPECIFICALLY FOR THE PHARMA INDUSTRY

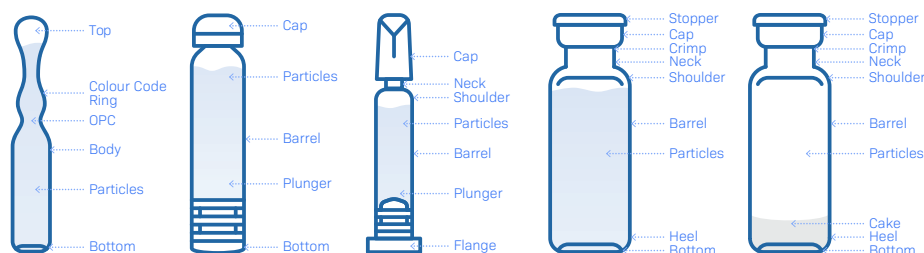
VISION INSPECTION SYSTEM CAPABILITIES

LESS RISK, MORE CONFIDENCE IN YOUR INSPECTION FOR PARTICLES, COSMETIC DEFECTS, AND CONTAINER INTEGRITY

Up to 28 cameras conduct visual examination for defects and visible impurities, including headspace analysis, seal (leak/CCI) testing, inspection of crimp, shoulder, and labels or other marking.

Inspection up to 450 ppm. Validated AI/machine deep learning algorithms and low false reject rates; process analytics to quickly identify and trend faults. 21 CFR Part 11 compliant data handling and archiving.

ATS IS A CERTIFIED SYSTEM INTEGRATOR ACCREDITED BY AIA.



SINGLE PASS INSPECTION - STANDALONE OR IN-LINE - HARDWARE AGNOSTIC

FEATURES	 LIQUID	 LYO	 SMALL BATCH
Multiple tests conducted - camera, visual and leak	HVLD	HGA	✓
High-powered led strobe lighting to 'freeze' product motion and produce sharp images	✓	✓	Superior flexibility for part presentation, cameras, optics and lighting
Inspection for particles, bubbles, cosmetic defects, and container integrity	✓	✓	✓
Optional headspace analyzer integrated on the inspection dials	✓	✓	✓
Particle detection as low as	50 µm	50 µm	100 µm
False reject rates as low as 1%	✓	✓	✓
Handles a variety of containers	Vials from 2R-30R (2 – 30 mL) Syringes up to 5mL / 15 mm Cartridges, ampoules with barrel diameters from 8mm-22mm (2 – 30 mL)	Vials from 2R-30R (2 – 30 mL)	Vials Syringes Cartridges
Variety of formulas	Clear liquid	Lyophilized solids (cake)	Liquid or lyo
Unload multiple tub pitches; pick-and-place tub loading and unloading with de-nester or re-nester	✓	✓	Optional automated feeding systems for continuous operation
Leverages the power of ATS SmartVision™	✓	✓	✓
High-speed individual servo control with parameter-driven spin profiles for particle inspection	✓	✓	Flexible programmable motion profiles for product-specific handling



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